

Continuously Monitoring Categorical Processes



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Categorical Time Series Analysis

Brief review



Categorical process:

$(X_t)_{\mathbb{N}}$ with $\mathbb{N} = \{1, 2, \dots\}$, where each X_t takes one of **finite** number of **unordered** categories.

Categorical time series:

Realizations $(x_t)_{t=1, \dots, T}$ from $(X_t)_{\mathbb{N}}$.

To simplify notations:

Range of $(X_t)_{\mathbb{N}}$ is coded as $\mathcal{V} = \{1, \dots, m, m + 1\}$,

i. e., $P(X_t = m + 1) = 1 - \sum_{j=1}^m P(X_t = j)$.



Definitions according to Weiß (2009a), Section 7.1.1:

$(X_t)_{\mathbb{N}}$ said to be

- **marginally stationary**

if marginal distribution invariant in t ;

- **bivariately stationary** or **weakly stationary**

if pairwise joint distribution of (X_t, X_{t-k}) independent of t for each $k \in \mathbb{N}_0$;

- **(strictly) stationary** if joint distribution of (X_t, \dots, X_{t+k})

independent of t for all $k \in \mathbb{N}_0$.



Notations for time-invariant probabilities:

- If $(X_t)_{\mathbb{N}}$ marginally stationary:

marginal probabilities $p_i := P(X_t = i) \in (0; 1)$.

$\mathbf{p} := (p_1, \dots, p_{m+1})^\top$, and

$s_k(\mathbf{p}) := \sum_{j=1}^{m+1} p_j^k$ for $k \in \mathbb{N}$; obviously $s_1(\mathbf{p}) = 1$.

- If $(X_t)_{\mathbb{N}}$ weakly stationary:

bivariate probabilities $p_{ij}(k) := P(X_t = i, X_{t-k} = j)$,

conditional probabilities $p_{i|j}(k) := P(X_t = i \mid X_{t-k} = j)$.



Let $(X_t)_{\mathbb{N}}$ be marginally stationary.

Measures of location:

only **mode** of X_t in use, i. e., value $i \in \mathcal{V}$ such that $p_i \geq p_j$ for all $j \in \mathcal{V}$.

Often not uniquely determined (e. g., uniform distribution).

Measures of dispersion:

dispersion \approx quantity of uncertainty, two extremes:

maximal dispersion if all p_j equal (**uniform distribution**),

minimal disp. if $p_j = 1$ for one $j \in \mathcal{V}$ (**one-point distrib.**).



Most simple measure of dispersion: **Gini index** of X_t ,

$$\nu_G(X_t) := \frac{m+1}{m} \cdot \left(1 - \sum_{j=1}^{m+1} p_j^2\right) = \frac{m+1}{m} \cdot \left(1 - s_2(\mathbf{p})\right).$$

- continuous and symmetric function of p_1, \dots, p_{m+1} ,
- range $[0; 1]$,
- maximal value 1 iff uniform distribution,
- minimal value 0 iff one-point distribution.

Alternative measures of disp.: Section 6.1 of Weiß (2009a).

Empirical counterparts, asymptotic properties: Weiß (2009b).



Weiß & Göb (2008): **signed serial dependence**.

Weakly stationary categorical process $(X_t)_{\mathbb{N}}$ said to be

- perfectly **serially dependent** at lag $k \in \mathbb{N}$
if for any $j \in \mathcal{V}$, conditional distribution $p_{i|j}(k)$ is one-point distribution;
- **serially independent** at lag $k \in \mathbb{N}$
if $p_{i|j}(k) = p_i$ (i. e., $p_{ij}(k) = p_i p_j$) for any $i, j \in \mathcal{V}$.

(...)



(...)

In case of perfect serial dependence at lag $k \in \mathbb{N}$:

- perfect **positive dependence**

if $p_{i|j}(k) = 1$ iff $i = j$ for all $i, j \in \mathcal{V}$;

- perfect **negative dependence** if all $p_{i|i}(k) = 0$.



Weiß & Göb (2008): **Cohen's** κ ,

$$\kappa(k) = \frac{\sum_{j=1}^{m+1} (p_{jj}(k) - p_j^2)}{1 - \sum_{j=1}^{m+1} p_j^2} = 1 - \frac{1 - \sum_{j=1}^{m+1} p_{jj}(k)}{\underbrace{1 - s_2(\mathbf{p})}_{\approx \text{Gini index}}}.$$

- range $[-\frac{s_2(\mathbf{p})}{1-s_2(\mathbf{p})} ; 1]$,
- $\kappa(k) = 1$ iff perfect positive dependence at lag k ,
- $\kappa(k) = 0$ if serial independence,
- $\kappa(k) = -\frac{s_2(\mathbf{p})}{1-s_2(\mathbf{p})}$ if perfect negative dependence.

Empirical counterparts, asymptotic properties: Weiß (2009b).

Alternative measure, modified κ : Weiß (2009a,b).



Basic models for categorical time series

Bernoulli process: i.i.d. random variables.

Stationary distribution determined by p . (m parameters)

Markov chain: first order Markov process.

Stationary distribution determined by transition probabilities

$$p_{i|j} = P(X_t = i \mid X_{t-1} = j). \quad (m(m+1) \text{ parameters})$$

If $\mathbf{P} = (p_{i|j})_{i,j=1,\dots,m+1}$ denotes **transition matrix**, then stationary marginal distribution p has to satisfy $\mathbf{P}p = p$.



Reduce number of parameters, $m(m + 1)$:

DAR(1) model (Jacobs & Lewis, 1983),

$p_{i|j} = p_i \cdot (1 - \phi) + \delta_{ij} \cdot \phi$ with $\phi \in [0; 1)$. ($m + 1$ parameters)

Stationary marginal distribution: \mathbf{p} . $\kappa(k) = \phi^k$.

Negative Markov model (Weiß, 2009b):

$\pi \in (0; 1)^{m+1}$ probability vector, $\alpha \in (0; 1]$ and $\beta_j := \frac{1 - \alpha\pi_j}{1 - \pi_j}$.

Define

$p_{i|j} := \left\{ \begin{array}{ll} \alpha \cdot \pi_j & \text{if } i = j, & < \pi_j \\ \beta_j \cdot \pi_i & \text{if } i \neq j. & > \pi_i \end{array} \right\} \Rightarrow \text{negative dependence}$

Ergodic Markov chain, invariant distribution $p_j = \frac{\pi_j / \beta_j}{\sum_{i=1}^{m+1} \pi_i / \beta_i}$.



Continuously Monitoring Categorical Processes

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 Motivation & Scope ▪



Examples for categorical time series from diverse fields: biological sequence analysis, speech recognition, part-of-speech tagging, network monitoring, ... (Weiß, 2009a).

SPC: X_t = result of **inspection of item**, with
 $X_t = i$ for $i = 1, \dots, m$ iff item has nonconformity type i ,
 $X_t = m + 1$ iff conforming.

Mukhopadhyay (2008): $m = 6$ paint defects of ceiling fan cover ('poor covering', 'bubbles', etc.).

Overall defect category = most predominant defect.

Ye et al. (2002) monitor network traffic data (284 different types of audit events) for intrusion detection.



Already some work about monitoring of ‘multi-attribute processes’ or ‘multinomial processes’, **but** not always . . .

- about **mutually exclusive** categories (→ multivariate approaches),
- about **unordered** categories (not ordinal!),
- about **probabilistic** approaches (e. g., fuzzy theory),
- about **continuously** monitoring (i. e., 100 % inspection, not samples).



From now on, we assume $(X_t)_{\mathbb{N}}$ to be stationary.

In-control state: $(X_t)_{\mathbb{N}}$ serially independent, i. e., altogether i.i.d., where $\mathbf{p} = \mathbf{p}_0$ for known \mathbf{p}_0 .

Aim: detect both violations of independence assumption and changes in \mathbf{p} compared to \mathbf{p}_0 .

Example of categorical quality characteristics:

states $1, \dots, m$ as different nonconformity categories, $m + 1$ represents conforming item.

We expect that $p_{0,m+1} \gg p_{0,1}, \dots, p_{0,m}$,

relation between p_{m+1} and p_1, \dots, p_m particularly relevant.



[REDACTED]

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Control Charts based on a Comparative Statistic

■ ————— ■
Approaches



General strategy:

At each t , compute statistic, which summarizes characteristic properties of **true** marginal distribution p .

Then compares these properties to ones expected from **in-control** marginal distribution p_0 .

Plot resulting real-valued process of **comparative statistics** on appropriately designed control chart.



We restrict to **moving average (MA) estimator** $\hat{p}_t^{(w)}$:

Define **binarization** $(X_t)_{\mathbb{N}}$ via $X_{t,i} = 1$ iff $X_t = i$ and 0 otherwise.

We consider $\hat{p}_t^{(w)} := \frac{1}{w} \cdot \sum_{r=0}^{w-1} X_{t-r}$ for $t \geq w$.

Let $T_{p_0} : [0; 1]^{m+1} \rightarrow \mathbb{R}$ be **comparative function** with respect to in-control marginal distribution p_0 .

Compute **comparative statistics** $T_t := T_{p_0}(\hat{p}_t^{(w)})$ based on estimated marginal distribution.

Plot statistics T_t on control chart with appropriately chosen control limits LCL, UCL .



Performance evaluation: Average run length (ARL) counts **plotted statistics** T_t until alarm.

⇒ misleading, since first w original observations X_1, \dots, X_w necessary before first statistic T_w .

⇒ Average number of events (ANE) counts the **original observations**, in our case: $ANE = ARL + w - 1$.

Obviously, always $ANE \geq w$, i. e., large w avoids quick detection of process changes.

But components $\hat{p}_{t,i}^{(w)}$ multiples of $\frac{1}{w} \Rightarrow w$ sufficiently large to express smallest probability among $p_{0,i}$.



1st approach: Pearson's χ^2 -statistic for goodness of fit.

$$T_{\mathbf{p}_0}(\hat{\mathbf{p}}_t^{(w)}) := \sum_{j=0}^m \frac{(\hat{p}_{t,j}^{(w)} - p_{0,j})^2}{p_{0,j}} \quad \text{for } t \geq w.$$

Plot $T_t := T_{\mathbf{p}_0}(\hat{\mathbf{p}}_t^{(w)})$ on one-sided chart with $UCL > 0$.

If $(X_t)_{\mathbb{N}}$ i.i.d. with \mathbf{p}_0 , then $w \cdot T_t \underset{\text{approx}}{\sim} \chi_m^2 \Rightarrow UCL$

Rough approx. for small w , $(T_t)_{t \geq w}$ of MA($w - 1$) type.

T_t discrete, finite range $\Rightarrow ANE$ target not met exactly.

T_t measures any type of change in \mathbf{p} with respect to \mathbf{p}_0 .

Already mean $E[T_t]$ sensitive to (positive) serial dependence.



2nd approach: empirical Gini index.

$$T_{p_0}(\hat{p}_t^{(w)}) := \frac{1 - s_2(\hat{p}_t^{(w)})}{1 - s_2(p_0)} - 1.$$

Plot $T_t := T_{p_0}(\hat{p}_t^{(w)})$ on two-sided chart, $LCL < 0 < UCL$.

Detect those changes in p , which result in changed dispersion with respect to p_0 (counterexample: permutation).

Useful for finding LCL, UCL , see Weiß (2009b):

$$E[T_t] = -\frac{1}{w}, \quad V[T_t] \approx \frac{4}{w} \cdot \frac{s_3(p_0) - s_2^2(p_0)}{(1 - s_2(p_0))^2}.$$

T_t discrete with a finite range.



Control Charts based on Runs



Approaches



(k, r) -run: finished after k successive observations of either '1' or '2' or ... or ' r ', i. e., after observing one of $(1, \dots, 1), (2, \dots, 2), \dots, (r, \dots, r)$ of length k each.

(k, r) th run lengths $(Y_n^{(k,r)})_{\mathbb{N}}$ determined as

$Y_1^{(k,r)} :=$ No. obs. until first occurrence of k -tuple of '1's or ... ' r 's,

$Y_n^{(k,r)} :=$ No. obs. after $(n - 1)$ th occurrence of k -tuple of '1's or ... ' r 's until n th occurrence of k -tuple of '1's or ... ' r 's, for $n \geq 2$.

Example: $m = 3$ (i. e., $\mathcal{V} = \{1, 2, 3, 4\}$)

and $(k, r) = (2, 3)$, (fictive) time series:

1 2 4 4 4 3 4 2 2 4 3 4 4 1 4 1 1 1 1 3 4 2 4 3 3 2 3 ...
9 8 2 6



$(Y_n^{(k,r)})_{\mathbb{N}}$ plotted on chart with $k \leq LCL < UCL$.

Properties:

increase in $p_1, \dots, p_r \Rightarrow$ reduced run lengths and vice versa,
i. e.,

violation of lower limit indicates increase in p_1, \dots, p_r .

segment length k increases \Rightarrow increasing run lengths

segment number r increases \Rightarrow decreasing run lengths



$(Y_n^{(k,r)})_{\mathbb{N}}$ i.i.d. process, range $\mathbb{N}_k := \{k, k + 1, \dots\}$.

Properties: (Chryssaphinou et al., 1994, Theorem 2.1 and Corollary 2.2)

Let $c_{k,r}(z) := \sum_{i=1}^r \frac{(1 - p_i z)(p_i z)^k}{1 - (p_i z)^k}$, then

$$E[Y^{(k,r)}] = \frac{1}{c_{k,r}(1)}, \quad V[Y^{(k,r)}] = \frac{1 + c_{k,r}(1) - 2c'_{k,r}(1)}{c_{k,r}^2(1)},$$

probab. gen. funct. (pgf) $p_{Y^{(k,r)}}(z) = \frac{c_{k,r}(z)}{1 - z + c_{k,r}(z)}$.



$(Y_n^{(k,r)})_{\mathbb{N}}$ i.i.d. \Rightarrow *ARLs* of **plotted statistics** $Y_n^{(k,r)}$:

$$ARL = \left(1 - \sum_{y=LCL}^{UCL} P(Y^{(k,r)} = y)\right)^{-1}.$$

Misleading: $Y_n^{(k,r)}$ represents many observations from $(X_t)_{\mathbb{N}}$.

\Rightarrow consider *ANEs*. Weiß (2010):

If $(X_t)_{\mathbb{N}}$ be a stationary Markov chain, then

exact ANE computation with Markov chain approach.



Performance of Control Charts

ANE Comparison



ANE comparison, simulations or MC approach.

Out-of-control situations:

$$\begin{aligned} p_i &= \beta \cdot p_{0,i} \quad \text{for } i = 1, \dots, m, \\ p_{m+1} &= 1 - \beta \cdot (1 - p_{0,m+1}), \end{aligned} \quad \beta \in [0; (1 - p_{0,m+1})^{-1}].$$

$\beta = 1$: in-control situation,

$\beta > 1$: p_{m+1} decreased, other probabilities increased.

Violations of the independence assumption:

DAR(1) model with dependence parameter $\phi \in [0; 1)$

negative Markov model with dependence par. $\alpha \in (0; 1]$

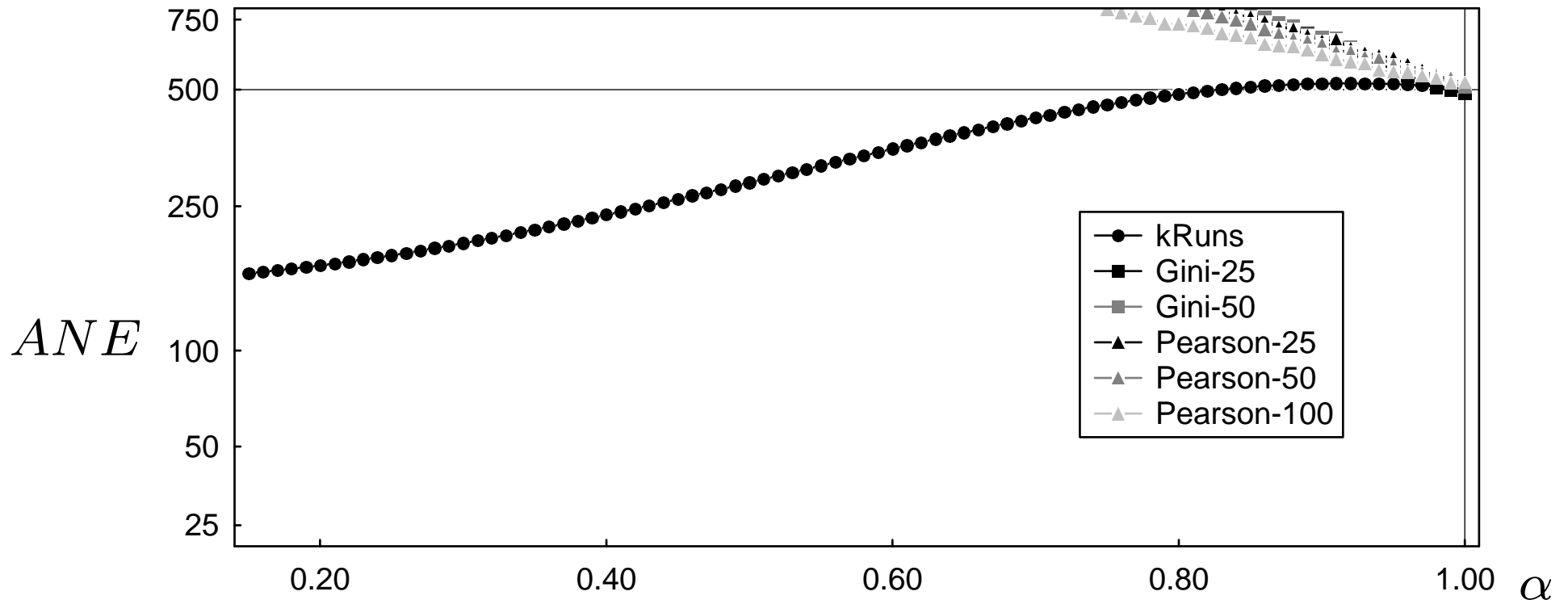


Few illustrative results for $p_0 = (0.09, 0.12, 0.25, 0.54)^T$:

- runs: $(k, r; LCL, UCL) = (2, 2; 5, 165)$, $ANE_0 \approx 503$,
- Gini: $(w; LCL, UCL) = (25; -0.45, 0.175)$, $ANE_0 \approx 484$,
- Gini: $(w; LCL, UCL) = (50; -0.255, 0.135)$, $ANE_0 \approx 509$,
- Pearson: $(w; UCL) = (25; 0.4725)$, $ANE_0 \approx 521$,
- Pearson: $(w; UCL) = (50; 0.2000)$, $ANE_0 \approx 508$,
- Pearson: $(w; UCL) = (100; 0.0825)$, $ANE_0 \approx 519$.



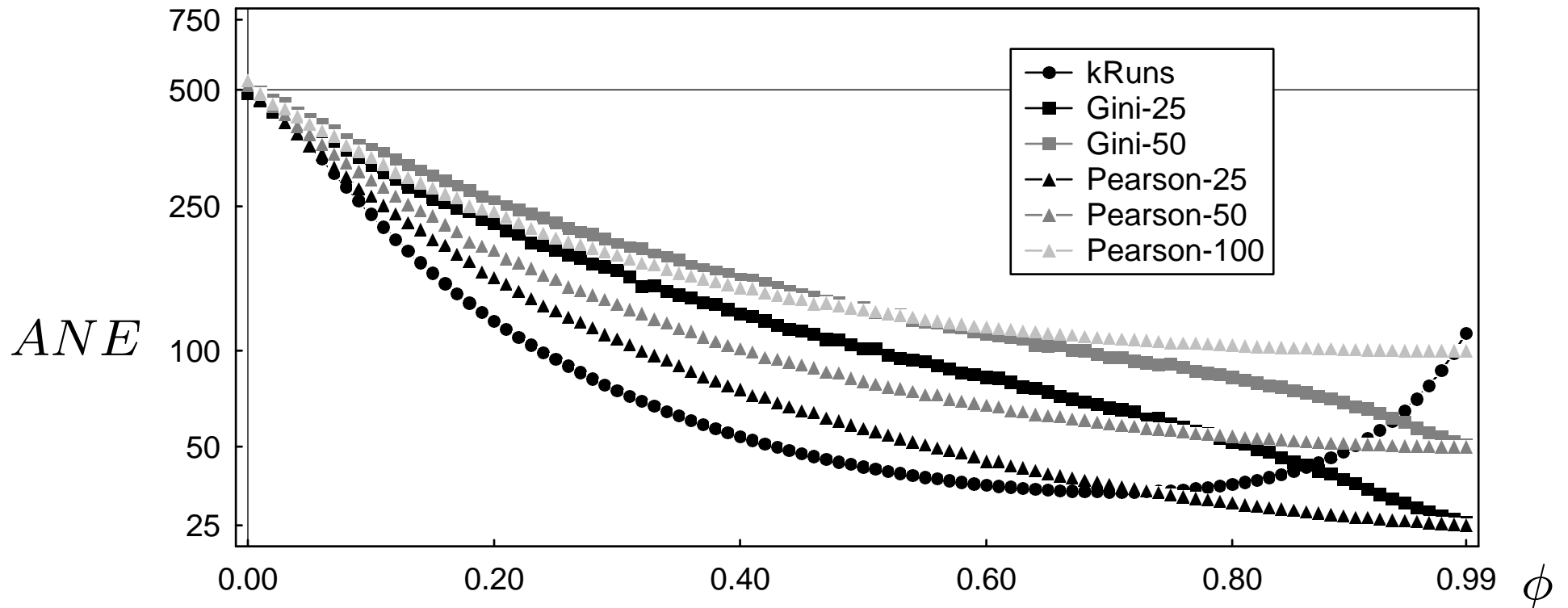
Negative Markov model, $\alpha_0 = 1$:



\Rightarrow only (k, r) -runs chart sensitive



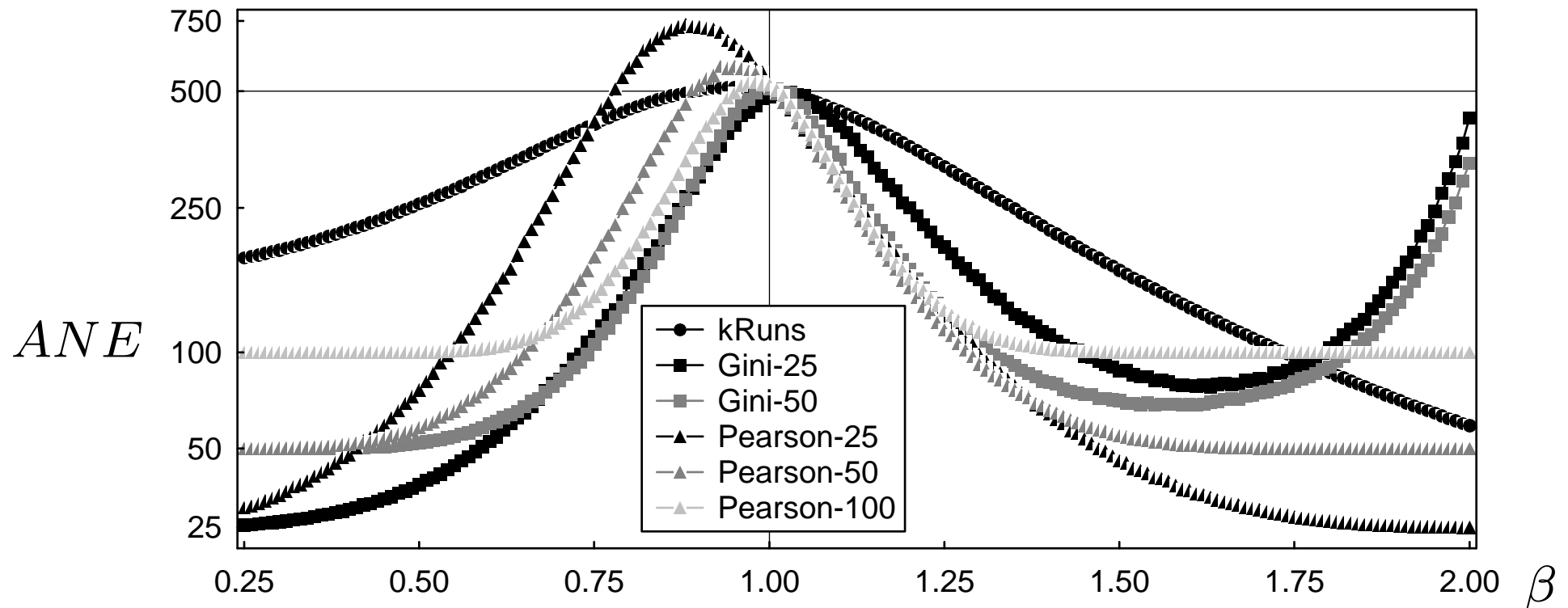
DAR(1) model, $\phi_0 = 0$:



\Rightarrow (k, r) -runs chart best except large ϕ



i.i.d. but changed p , $\beta_0 = 1$:



\Rightarrow Gini chart (two-sided!) nearly ANE -unbiased,
but sometimes insensitive, e. g.:

$\beta = 2 \Rightarrow \mathbf{p} = (0.18, 0.24, 0.50, 0.08) \approx$ permutation of \mathbf{p}_0 .



- Gini chart, Pearson chart:
chart design and evaluation based on simulations,
superior concerning changes in p ,
Gini often preferable (exception: permutations).
- (k, r) -runs chart:
ANE computation by Markov chain approach,
superior concerning violations of serial independence,
worst concerning changes in p except:
low dispersion (e. g., high-quality process)
⇒ more sensitive concerning negative shifts in β .

**Thank You
for Your Interest!**



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