

Detecting Mean Increases in Poisson INAR(1) Processes with EWMA Control Charts



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For references in this talk, see

Weiß(2009): EWMA monitoring of correlated processes of Poisson counts. *QTQM* 6(2), pp. 137-153.

Weiß(2010): Detecting mean increases in Poisson INAR(1) processes with EWMA control charts. Appears in *Journal of Applied Statistics*.

Weiß & Testik(2009): CUSUM monitoring of first-order integer-valued autoregressive processes of Poisson counts. *Journal of Quality Technology* 41(4), pp. 389-400.



Poisson INAR(1) Processes

Definition & Properties



Definition of Poisson INAR(1) process:

Let $(\epsilon_t)_{\mathbb{N}}$ be i.i.d. process with marginal distribution $Po(\mu(1-\alpha))$, where $\mu > 0$ and $\alpha \in (0; 1)$. Let $N_0 \sim Po(\mu)$.

If the process $(N_t)_{\mathbb{N}_0}$ satisfies

$$N_t = \alpha \circ N_{t-1} + \epsilon_t, \quad t \geq 1,$$

plus sufficient independence conditions, then it follows a stationary *Poisson INAR(1) model* with marginal distribution $Po(\mu)$.

McKenzie (1985), Al-Osh & Alzaid (1987, 1988)



Binomial thinning, due to Steutel & van Harn (1979):

N discrete random variable with range $\{0, \dots, n\}$ or \mathbb{N}_0 .

Binomial thinning

$$\alpha \circ N := \sum_{i=1}^N X_i,$$

where X_i are independent Bernoulli trials $\sim B(1, \alpha)$.

Guarantees that right-hand side always integer-valued:

$$N_t = \alpha \circ N_{t-1} + \epsilon_t.$$

Interpretation: $\alpha \circ N$ is number of survivors.



Basic properties of Poisson INAR(1) processes:

- Stationary Markov chain with $Po(\mu)$ -marginals and

$$p_{k|l} := P(N_t = k \mid N_{t-1} = l) = \sum_{j=0}^{\min(k,l)} \binom{l}{j} \alpha^j (1-\alpha)^{l-j} \cdot e^{-\mu(1-\alpha)} \frac{(\mu(1-\alpha))^{k-j}}{(k-j)!},$$

- autocorrelation $\rho(k) := \text{Corr}[N_t, N_{t-k}] = \alpha^k$.

Estimation from time series N_1, \dots, N_T :

$$\hat{\mu} := \frac{1}{T} \cdot \sum_{t=1}^T N_t, \quad \hat{\alpha} = \frac{\sum_{t=2}^T (N_t - \bar{N}_T)(N_{t-1} - \bar{N}_T)}{\sum_{t=1}^T (N_t - \bar{N}_T)^2}.$$



Interpretation of INAR(1) process:

$$\underbrace{N_t}_{\text{Population at time } t} = \underbrace{\alpha \circ N_{t-1}}_{\text{Survivors of time } t-1} + \underbrace{\epsilon_t}_{\text{Immigration}}$$

Interpretation applies well to many real-world problems, e. g.:

- N_t : number of users accessing web server, ϵ_t : number of new users, $\alpha \circ N_{t-1}$: number of previous users still active.
- N_t : number of faults, ϵ_t : number of new faults, $\alpha \circ N_{t-1}$: number of previous faults not rectified yet.



The Poisson INAR(1) model . . .

- is of simple structure,
- essential properties known explicitly,
- is easy to fit to data,
- is easy to interpret,
- applies well to real-world problems, . . .

In a nutshell: A simple model for autocorrelated counts, which is well-suited for SPC!



Controlling Poisson INAR(1) Processes

Control Concepts



Poisson INAR(1) model:

$(N_t)_{\mathbb{N}_0}$ is stationary Poisson INAR(1) process with innovations $(\epsilon_t)_{\mathbb{N}} \sim Po(\mu(1 - \alpha))$. So $N_t \sim Po(\mu)$.

State of statistical control: $\mu = \mu_0$ and $\alpha = \alpha_0$.



Weiß (2007) analyzed c -**Chart** for Poisson INAR(1):

- + exact $ARLs$ via Markov chain approach,
- + easily designed and interpreted,
- + effective for very large shifts,
- but very insensitive otherwise!



Weiß (2009) analyzed **Combined EWMA Chart**:

- + exact *ARLs* via Markov chain approach,
- + applicable for very different types of out-of-control situation,
- difficult to design, six design parameters!



In practice:

Often only interested in detecting **increases in process mean** compared to in-control mean, e. g.,

- counts of defects in manufacturing industry,
- counts of complaints in service industry,
- number of certain infections in epidemiology.

In such situations, combined EWMA chart appears to be overparametrized.



→ **One-sided CUSUM chart** of Weiß & Testik (2009)

attractive alternative:

- + exact *ARLs* via Markov chain approach,
 - + easily designed (three design parameters),
 - + very sensitive already to small mean shifts, etc.
- ⇒ benchmark chart in the following!

Simplified EWMA possible with similar performance?



One-Sided Poisson INAR(1) EWMA Chart

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 Definition & Properties ▪



One-sided **EWMA chart** for detecting positive shifts in μ :

$$Q_0 = q_0,$$

$$Q_t = \text{round}(\lambda \cdot N_t + (1 - \lambda) \cdot Q_{t-1}), \quad t = 1, 2, \dots$$

$q_0 \geq 0$: starting value, typically $q_0 = 0$.

Fast Initial Response (FIR) feature if $q_0 > 0$.

$\lambda \in (0; 1]$: smoothing parameter.

$u > 0$: upper control limit.

$(N_t)_{\mathbb{N}}$ considered in control unless alarm $Q_t \geq u$ triggered.



Properties: One-sided EWMA chart

coincides with combined EWMA chart of Weiß (2009)

if design parameters $l_c = l_e = 0$ and $u_c = \infty$.

⇒ All results of Weiß (2009) directly apply to one-sided EWMA chart.

In particular, *ARLs* can be computed with MC approach outlined there.



Real-data example of Weiß & Testik (2009):

Time series of counts of IP addresses,
conjectured to stem from following in-control model:

Poisson INAR(1) with $\mu_0 = 1.28$ and $\alpha_0 = 0.29$.

Based on this model, Weiß & Testik (2009) designed
a c chart with UCL $u = 6$ and $ARL_0 \approx 504.949$, and
four CUSUM charts with ARL_0 s between 502.586 and 507.447.

Aim: Find EWMA chart design with ARL_0 around 500.



Considered control charts:

- $(u, \lambda, q_0) = (2, 0.11, 1)$ with $ARL_0 \approx 504.949$;
- $(u, \lambda, q_0) = (3, 0.16, 2)$ with $ARL_0 \approx 504.949$;
- $(u, \lambda, q_0) = (4, 0.37, 3)$ with $ARL_0 \approx 592.584$;
- $(u, \lambda, q_0) = (5, 0.63, 1)$ with $ARL_0 \approx 464.239$.

We expect design 4 to show too much false alarms, while design 3 too robust.

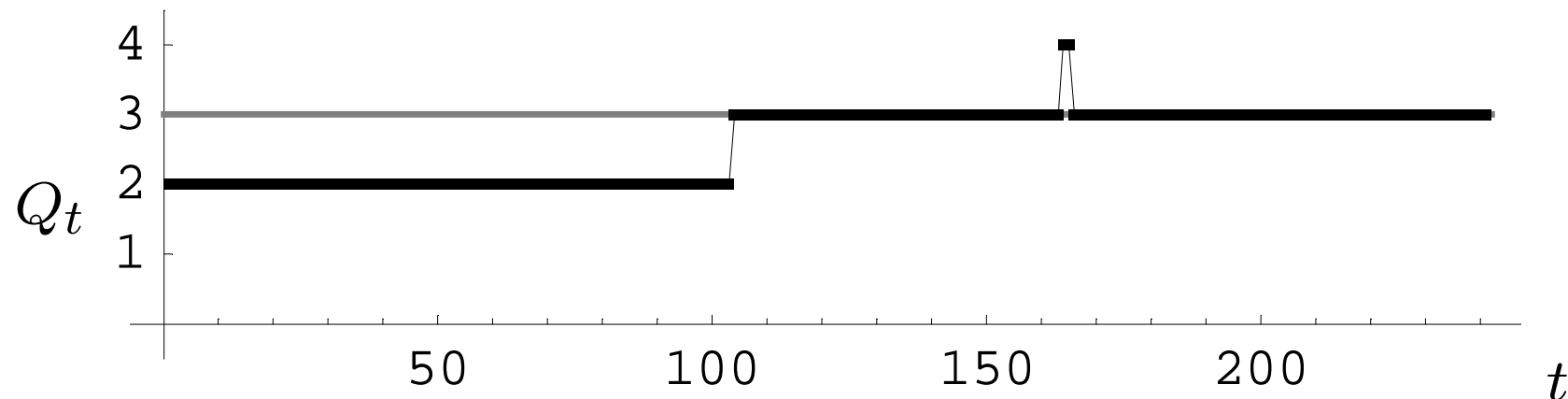
Designs 1 and 2 exactly same ARL_0 as c chart with UCL 6!



In fact, it follows from definition of one-sided EWMA for designs 1 and 2 that statistic Q_t reaches its respective limit u for first time **iff** $N_t = 6$ for first time.

⇒ Both charts lead to equivalent decision rule as c chart.

⇒ Both show same (bad) performance as c chart.





⇒ Due to small value of λ and rounding operation of Q_t , data clearly oversmoothed.

Deficiencies of one-sided EWMA chart:

On one hand, sensitivity becomes better if λ decreases.

On other hand, effect of smoothing increases for decreasing λ .

⇒ Not possible to choose λ as small as perhaps required to reach certain sensitivity.



The s -EWMA Control Chart

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 Definition & Properties ▪



Basic idea: New rounding operation!

Let $s \in \mathbb{N}$, define $\mathbb{Q}_s := \{\frac{r}{s} \mid r \in \mathbb{Z}\}$ as set of all rationals with denominator s . (Note: $\mathbb{Q}_1 = \mathbb{Z}$)

Define function s -round: $\mathbb{R} \rightarrow \mathbb{Q}_s$ by

$$s\text{-round}(x) = z \text{ iff } x \in [z - \frac{1}{2s}; z + \frac{1}{2s}).$$

So s -round maps x onto nearest fraction with denominator s .

Note that 1-round coincides with round.



One-sided s -**EWMA chart** for detecting positive shifts in μ :

$$Q_0 = q_0,$$

$$Q_t = s\text{-round}(\lambda \cdot N_t + (1 - \lambda) \cdot Q_{t-1}), \quad t = 1, 2, \dots$$

$(N_t)_{\mathbb{N}}$ considered in control unless alarm $Q_t \geq u$ triggered.

$u \in \mathbb{Q}_s^+$: upper control limit.

$q_0 \in \{0, \dots, u - \frac{1}{s}\}$: starting value, typically $q_0 = 0$.

Fast Initial Response (FIR) feature if $q_0 > 0$.

$\lambda \in (0; 1]$: smoothing parameter.



Weiß (2010) shows that still $(N_t, Q_t)_{\mathbb{N}}$ is homogeneous bivariate Markov chain.

⇒ Again MC approach for exact ARL computation.

However: Dimension of involved matrices increases with s .

⇒ Values like $s \in \{1, 2, 4\}$ reasonable for practice.



Design of One-Sided s -EWMA Chart:

1. Find best possible 1-EWMA design (u_1, λ_1) according to Weiß (2009),
2. increase s and choose $u \leq u_1$ such that in-control ARL below desired ARL_0 ,
3. decrease $\lambda \in (0; \lambda_1]$ to adjust in-control ARL close to desired ARL_0 ,
4. use $q_0 \in \{0, \dots, u - \frac{1}{s}\}$ for fine-tuning of in-control ARL .



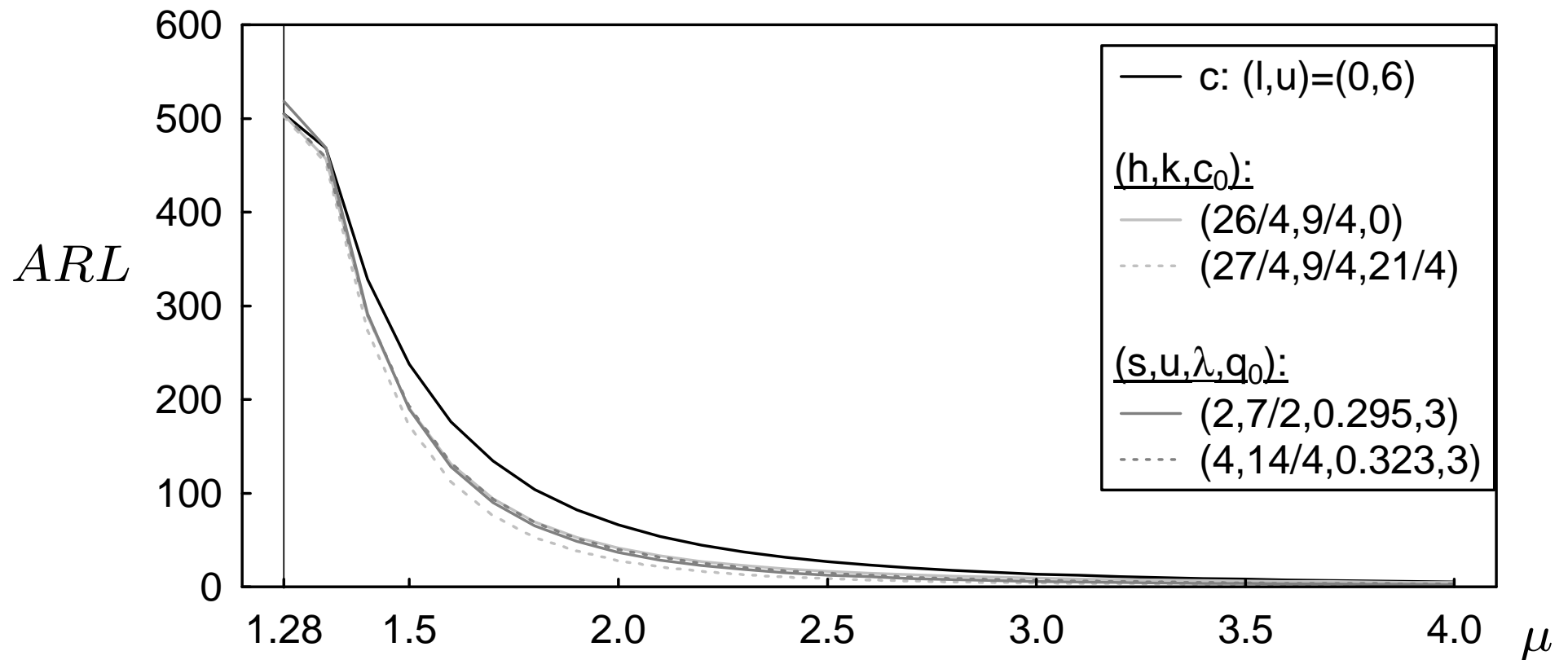
Above real-data example: We find

- 2-EWMA chart with $(u, \lambda, q_0) = (\frac{7}{2}, 0.295, 3)$ and $ARL_0 \approx 518.459$,
- 4-EWMA chart with $(u, \lambda, q_0) = (\frac{14}{4}, 0.323, 3)$ and $ARL_0 \approx 505.301$.

Both charts have similar in-control performance like considered c chart and CUSUM charts.



Out-of-control performance of two s -EWMA charts c chart and two most sensitive CUSUM charts

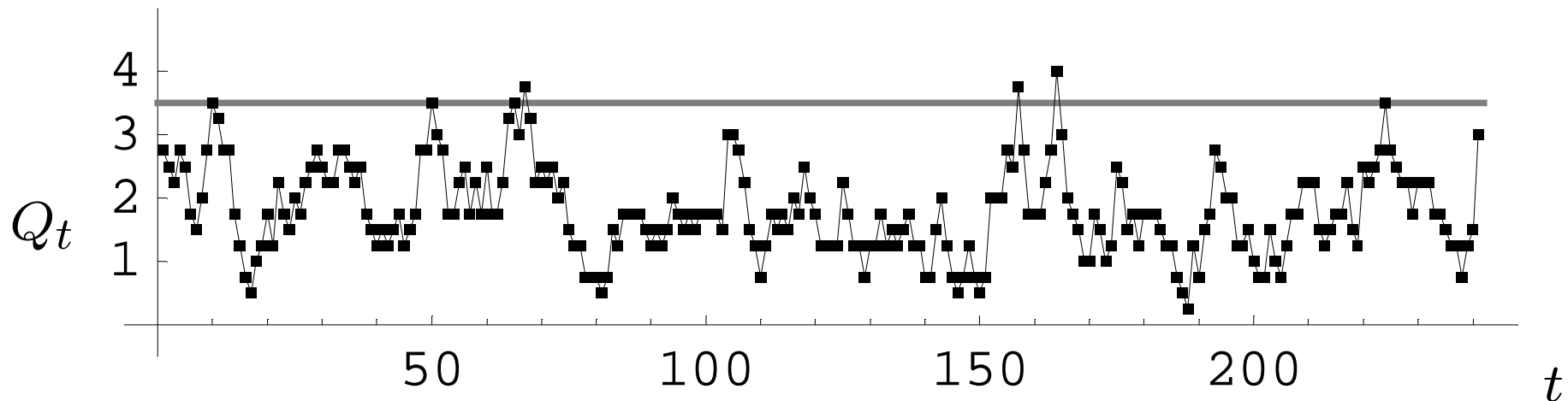




s -EWMA Control Chart – Example

Both EWMA charts noticeably better than c chart,
but outperformed by CUSUM chart with FIR.

4-EWMA chart applied to IP data detects the out-of-control
situation already at time $t = 10$, like FIR-CUSUM:





Extensive **performance study** in Weiß (2010):

- s -EWMA chart clearly outperforms c chart,
- best sensitivity for small λ although very large shifts often better detected for large λ ,
- choice of $q_0 > \mu_0$ (FIR) slightly improves sensitivity concerning very large shifts ($\geq 100\%$),
- but CUSUM shows better performance for small shifts (5% to 20%); performance of s -EWMA relative to CUSUM better for increasing α_0 .



In Weiß (2010), also **robustness against model misspecification** analyzed:

s -EWMA chart based on assumption of INAR(1) process with **Poisson** marginals.

Moderate departures may not be detected.

Most common misspecification: **overdispersion**.

Most popular approaches for modeling overdispersion: negative binomial and generalized Poisson distribution.

Both are possible marginal distributions of INAR(1) model.



In Weiß (2010), generalized Poisson considered.

s -EWMA chart affected by overdispersion:

in-control performance influenced most severely,

ooc performance for large shifts in μ nearly constant.

Robustness becomes better if λ decreased,

while additional FIR feature does not affect robustness.

For very small λ ($\lambda \approx 0.1$), ARL performance reasonably close to expected one even if up to 20 % overdispersion.



Work in progress together with Murat Testik:
Robustness of one-sided CUSUM.

It seems that

- one-sided CUSUM quite sensitive to overdispersion, better robustness for large h , small k , without FIR;
- but a new **Winsorized CUSUM**
 - allows approximate ARL comp. with MC approach,
 - has nearly unaffected ooc performance
(Wins. CUSUM **with FIR** even improved ooc perf.),
 - shows a clearly improved robustness.

**Thank You
for Your Interest!**



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